

### ABSTRACT OF THE DISCLOSURE

A method for producing intarsia designs with a circular knitting machine, comprising correlating needle sets for producing regions of design  
5 in different colors threads, with respective feeds of the machine, moving for knitting the needles of each needle set at the corresponding feed by alternating rotary actuation of the needle cylinder, with an oscillation sufficient to produce transit of the needles of each set of needles at the corresponding feed, forming knitting both in forward and return rotations of  
10 the needle cylinder, and moving needles located at ends of each needle set to knit both at the feed correlated with its needle set and with the contiguous needle set.